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## Prediction of Compressive Strength of Fiber Reinforced Concrete Containing Silica Fume Using MLR Model

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### ABSTRACT

In this paper an attempt has been made to evaluate the compressive strength of fiber reinforced concrete (FRC) from the multiple linear regression (MLR) model. For this, the experimental results of earlier researchers were analysed using SPSS software package and the MLR model was developed. Further the developed MLR model was validated with the experimental results of another researcher's data. The results shows that the proposed model was in good agreement with the experimental results and the maximum difference of 15% were observed between the actual and the predicted value.

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## Introduction

Concrete is brittle in nature and its degree of brittleness increases with its increasing strength. This may be due to the low tensile strength, limited ductility, little resistance of cracking and lack of bonding in the transition zone of the cement matrix which minimizes its utilization under static and, in particular dynamic loading [1–3]. In spite of its brittle nature the demand for high strength concrete continues to grow as it finds a major application in bridges, high rise buildings, airport runways, etc. A pozzolanic admixture named silica fume is used in concrete to enhance its strength though it increases the brittleness to a greater extent [4–5]. By incorporating steel fibers into the concrete its mechanical properties such as the compressive, tensile and flexural toughness, durability and resistance to impact load can be greatly improved [6–8]. Katkhuda et al [9] investigated the effect of silica fume on mechanical properties of high strength light weight concrete. 0%, 5%, 10%, 15%, 20% and 25% of cement was replaced by silica fume for water binder ratio varying from 0.26–0.42. It was observed that the mechanical properties increased with the increase in silica fume content. Based on the results, a relationship between the mechanical properties of concrete containing silica fume was developed using statistical methods. Pawade Prashant.Y et al [10] carried out an investigation on the influence of silica fume in enhancement of mechanical properties of steel fiber reinforced concrete. Silica fume of 0%, 4%, 8% and 12% was added to the concrete mix along with the addition of crimped steel fiber of two diameters 0.5mm and 1.0mm with constant aspect ratio of 60, at various proportions viz., 0%, 0.5%, 1.0% and 1.5% by volume of concrete. The test results showed that replacement of 4%, 8%, 12% and 16% cement by silica fume increased the compressive strengths by 7.46%, 11.17%, 11.91% and 9.83%. Also it was found that the maximum increase in compressive strength of 15.38% and 18.69% (for 0.5mm and 1.0 mm diameter) was achieved at the optimum combined effect of 8% silica fume and 1.5% steel fiber. Numerous investigations have been carried out by various researchers to evaluate the effect of silica fume and fibers on the compressive strength of concrete. Even though there are more literatures on the experimental works carried out to study the effect on compressive strength due to addition of silica fume and fiber, there exist only a limited number of mathematical models. Hence in this study a focus is given upon the development of mathematical model for which the data of the earlier researchers has been taken into account and it was analyzed using SPSS software to obtain the coefficients of the equation. Further the developed MLR model was validated using another set of data obtained from similar research work conducted by other researcher.

## Analysis and Modeling of Concrete Strength

Compressive strength of FRC is considered as a function of the following 8 input parameters;

1. Cement, kg ( $X_1$ )
2. Fine aggregate, kg ( $X_2$ )
3. Coarse aggregate, kg ( $X_3$ )
4. Water cement ratio, ( $X_4$ )
5. Silica fume, kg ( $X_5$ )
6. Volume fraction of fiber ( $X_6$ )
7. Aspect ratio of fiber ( $X_7$ )
8. Tensile strength of fiber, MPa ( $X_8$ )

Regression analysis was carried out to establish a relationship between the dependent and independent variables, and hence to determine the coefficients of the linear equations.

## MLR model

The coefficients of the linear equation involving more than one independent variable are estimated using multiple linear regression analysis. In MLR analysis, it is assumed that the variable  $y$  is related to variables  $x_1, x_2, x_3, \dots, x_n$ , for which an individual value of  $y$  is defined as:

$$y = c_0 + \sum_{i=1}^n c_i x_i \quad (i=1 \text{ to } n) \quad (1)$$

The mathematical model for predicting compressive strength is expressed by a linear equation (2) by rewriting the Equation (1) in the expanded form as:

$$y_1 = c_0 + c_1 x_1 + c_2 x_2 + c_3 x_3 + c_4 x_4 + c_5 x_5 + c_6 x_6 + c_7 x_7 + c_8 x_8 \quad (2)$$

Where  $y$  is the estimated compressive strength or dependent variable,  $n$  is the number of parameters;  $c_0$  and  $c_i$  ( $c_1$  to  $c_8$ ) are the regression coefficients, ( $i = 1$  to  $8$ ), and  $x_1, x_2, x_3, \dots, x_8$  are the independent variables.

In the case of MLR modeling, a new set of data in addition to the data set which has been used in developing the model will be required in order to test the validity of the developed model.

**Results and Discussions**

The experimental data obtained from the earlier researchers are presented in Table 1 and Table 2. The MLR model (equation for compressive strength) was developed by analyzing the data set containing 8 parameters using SPSS software package as given in equation (3) and the corresponding correlation coefficient  $R^2$  was observed 0.986.

$$y_1 = -251.614 + (0.182 * x_1) + (0.155 * x_2) + (0.108 * x_3) + (-25.807 * x_4) + (0.380 * x_5) + (4.844 * x_6) + (0.05149 * x_7) + (0.00121 * x_8) \tag{3}$$

It can be seen that the predicted values given in Table 1 and Table 2 are obtained using equation (3). The predicted values obtained with the proposed model are in good agreement with the experimental value as the maximum difference between the experimental and predicted value was found to be 6.9 %.

Figure 1 shows the correlation of predicted value by MLR model with the experimental values. The validity of the proposed model was examined with the data set of an earlier researcher Prashant et al and it is given in Table 3. It is observed that MLR model predicts the values quite accurately and not too far away from the experimental results and this proves the validity of the model.

Table 1 Input data obtained from earlier researchers for analysis and the predicted values obtained

| Author                           | Mix Id   | Y <sub>1</sub> | X <sub>1</sub> | X <sub>2</sub> | X <sub>3</sub> | X <sub>4</sub> | X <sub>5</sub> | X <sub>6</sub> | X <sub>7</sub> | X <sub>8</sub>            | P.V   | P.D  |
|----------------------------------|----------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|---------------------------|-------|------|
|                                  |          | Fck            | Cement         | F.A            | C.A            | W/C            | Silica fume    | V <sub>f</sub> | Aspect ratio   | Tensile strength of fiber |       |      |
| P. Ramadoss and K. Nagamani [11] | FC1-0    | 46.85          | 416            | 691            | 1088           | 0.4            | 22             | 0              | 0              | 0                         | 46.26 | -1.3 |
|                                  | FC1-0.5  | 48.94          | 416            | 687            | 1079           | 0.4            | 22             | 0.5            | 80             | 910                       | 50.11 | 2.4  |
|                                  | FC1-1.0  | 52             | 416            | 682            | 1071           | 0.4            | 22             | 1              | 80             | 910                       | 50.89 | -2.1 |
|                                  | FC1-1.5  | 52.68          | 416            | 678            | 1062           | 0.4            | 22             | 1.5            | 80             | 910                       | 51.73 | -1.8 |
|                                  | FC1*-0   | 52.56          | 394.2          | 691            | 1088           | 0.4            | 43.8           | 0              | 0              | 0                         | 50.59 | -3.8 |
|                                  | FC1*-0.5 | 54.77          | 394.2          | 687            | 1079           | 0.4            | 43.8           | 0.5            | 80             | 910                       | 54.43 | -0.6 |
|                                  | FC1*-1.0 | 56.01          | 394.2          | 682            | 1071           | 0.4            | 43.8           | 1              | 80             | 910                       | 55.22 | -1.4 |
|                                  | FC1*-1.5 | 57.4           | 394.2          | 678            | 1062           | 0.4            | 43.8           | 1.5            | 80             | 910                       | 56.05 | -2.4 |
|                                  | FC2-0    | 52.69          | 461.7          | 664            | 1088           | 0.35           | 24.3           | 0              | 0              | 0                         | 52.55 | -0.3 |
|                                  | FC2-0.5  | 55.64          | 461.7          | 660            | 1079           | 0.35           | 24.3           | 0.5            | 80             | 910                       | 56.40 | 1.4  |
|                                  | FC2-1.0  | 57.85          | 461.7          | 655            | 1071           | 0.35           | 24.3           | 1              | 80             | 910                       | 57.18 | -1.2 |
|                                  | FC2-1.5  | 58.23          | 461.7          | 651            | 1062           | 0.35           | 24.3           | 1.5            | 80             | 910                       | 58.01 | -0.4 |
|                                  | FC2*-0   | 55.85          | 437.4          | 664            | 1088           | 0.35           | 48.6           | 0              | 0              | 0                         | 57.37 | 2.7  |
|                                  | FC2*-0.5 | 59.65          | 437.4          | 660            | 1079           | 0.35           | 48.6           | 0.5            | 80             | 910                       | 61.21 | 2.6  |
|                                  | FC2*-1.0 | 61.05          | 437.4          | 655            | 1071           | 0.35           | 48.6           | 1              | 80             | 910                       | 62.00 | 1.6  |
|                                  | FC2*-1.5 | 61.44          | 437.4          | 651            | 1062           | 0.35           | 48.6           | 1.5            | 80             | 910                       | 62.83 | 2.3  |
|                                  | FC3-0    | 60.1           | 522.5          | 624            | 1088           | 0.3            | 27.5           | 0              | 0              | 0                         | 59.90 | -0.3 |
|                                  | FC3-0.5  | 62.81          | 522.5          | 620            | 1079           | 0.3            | 27.5           | 0.5            | 80             | 910                       | 63.75 | 1.5  |
|                                  | FC3-1.0  | 64.01          | 522.5          | 615            | 1071           | 0.3            | 27.5           | 1              | 80             | 910                       | 64.54 | 0.8  |
|                                  | FC3-1.5  | 64.56          | 522.5          | 611            | 1062           | 0.3            | 27.5           | 1.5            | 80             | 910                       | 65.37 | 1.3  |
| FC3*-0                           | 63.86    | 495            | 624            | 1088           | 0.3            | 55             | 0              | 0              | 0              | 65.36                     | 2.3   |      |
| FC3*-0.5                         | 67.12    | 495            | 620            | 1079           | 0.3            | 55             | 0.5            | 80             | 910            | 69.21                     | 3.1   |      |

|          |       |     |     |      |      |    |     |    |     |       |      |
|----------|-------|-----|-----|------|------|----|-----|----|-----|-------|------|
| FC3*-1.0 | 68.91 | 495 | 615 | 1071 | 0.3  | 55 | 1   | 80 | 910 | 69.99 | 1.6  |
| FC3*-1.5 | 69.67 | 495 | 611 | 1062 | 0.3  | 55 | 1.5 | 80 | 910 | 70.82 | 1.7  |
| FC4-0    | 71.64 | 608 | 562 | 1088 | 0.25 | 32 | 0   | 0  | 0   | 68.84 | -3.9 |
| FC4-0.5  | 74.15 | 608 | 558 | 1079 | 0.25 | 32 | 0.5 | 80 | 910 | 72.69 | -2.0 |
| FC4-1.0  | 75.65 | 608 | 553 | 1071 | 0.25 | 32 | 1   | 80 | 910 | 73.47 | -2.9 |
| FC4-1.5  | 76.09 | 608 | 549 | 1062 | 0.25 | 32 | 1.5 | 80 | 910 | 74.30 | -2.3 |
| FC4*-0   | 74.87 | 576 | 562 | 1088 | 0.25 | 64 | 0   | 0  | 0   | 75.18 | 0.4  |
| FC4*-0.5 | 77.42 | 576 | 558 | 1079 | 0.25 | 64 | 0.5 | 80 | 910 | 79.03 | 2.1  |
| FC4*-1.0 | 79.96 | 576 | 553 | 1071 | 0.25 | 64 | 1   | 80 | 910 | 79.82 | -0.2 |
| FC4*-1.5 | 80.41 | 576 | 549 | 1062 | 0.25 | 64 | 1.5 | 80 | 910 | 80.65 | 0.3  |

A.V: Actual value, P.V: Predicted value

Table 2 Input data obtained from earlier researchers for analysis and the predicted values obtained

| Author                             | Mix Id | Y <sub>1</sub> | X <sub>1</sub> | X <sub>2</sub> | X <sub>3</sub> | X <sub>4</sub> | X <sub>5</sub> | X <sub>6</sub> | X <sub>7</sub> | X <sub>8</sub>            | P.V   | P.D  |
|------------------------------------|--------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|---------------------------|-------|------|
|                                    |        | Fck            | Cement         | F.A            | C.A            | W/C            | Silica fume    | V <sub>f</sub> | Aspect ratio   | Tensile strength of fiber |       |      |
| Mahmoud Nili, V. Afroughsabet [12] | 1      | 41.3           | 385            | 920            | 884            | 0.46           | 0              | 0              | 0              | 0                         | 44.17 | 6.9  |
|                                    | 2      | 46.35          | 385            | 914            | 877            | 0.46           | 0              | 0.5            | 80             | 1050                      | 47.75 | 3.0  |
|                                    | 3      | 47.25          | 385            | 907            | 871            | 0.46           | 0              | 1              | 80             | 1050                      | 48.44 | 2.5  |
|                                    | 4      | 49.88          | 354.2          | 915            | 878            | 0.46           | 30.8           | 0              | 0              | 0                         | 48.85 | -2.1 |
|                                    | 5      | 53.79          | 354.2          | 908            | 873            | 0.46           | 30.8           | 0.5            | 80             | 1050                      | 52.50 | -2.4 |
|                                    | 6      | 55.3           | 354.2          | 901            | 866            | 0.46           | 30.8           | 1              | 80             | 1050                      | 53.08 | -4.0 |
|                                    | 7      | 55.58          | 450            | 912            | 877            | 0.36           | 0              | 0              | 0              | 0                         | 56.56 | 1.8  |
|                                    | 8      | 58.44          | 450            | 906            | 868            | 0.36           | 0              | 0.5            | 80             | 1050                      | 59.93 | 2.5  |
|                                    | 9      | 60.21          | 450            | 899            | 864            | 0.36           | 0              | 1              | 80             | 1050                      | 60.83 | 1.0  |
|                                    | 10     | 63.34          | 414            | 906            | 870            | 0.36           | 36             | 0              | 0              | 0                         | 62.02 | -2.1 |
|                                    | 11     | 66.87          | 414            | 899            | 864            | 0.36           | 36             | 0.5            | 80             | 1050                      | 65.55 | -2.0 |
|                                    | 12     | 69.97          | 414            | 893            | 858            | 0.36           | 36             | 1              | 80             | 1050                      | 66.40 | -5.1 |
| Wei-Ting Lin et al., [13]          | A      | 56.85          | 558            | 908            | 700            | 0.35           | 0              | 0              | 0              | 0                         | 56.72 | -0.2 |
|                                    | A1     | 57.66          | 558            | 901            | 694            | 0.35           | 0              | 0.5            | 40             | 1100                      | 58.14 | 0.8  |
|                                    | A2     | 60.18          | 558            | 894            | 687            | 0.35           | 0              | 1              | 40             | 1100                      | 58.72 | -2.4 |
|                                    | A3     | 59.43          | 558            | 881            | 674            | 0.35           | 0              | 2              | 40             | 1100                      | 60.15 | 1.2  |
|                                    | Aa     | 61.99          | 530.1          | 908            | 700            | 0.35           | 27.9           | 0              | 0              | 0                         | 62.26 | 0.4  |
|                                    | Aa1    | 62.71          | 530.1          | 901            | 694            | 0.35           | 27.9           | 0.5            | 40             | 1100                      | 63.67 | 1.5  |
|                                    | Aa2    | 63.03          | 530.1          | 894            | 687            | 0.35           | 27.9           | 1              | 40             | 1100                      | 64.26 | 1.9  |
|                                    | Aa3    | 63.62          | 530.1          | 881            | 674            | 0.35           | 27.9           | 2              | 40             | 1100                      | 65.69 | 3.2  |
|                                    | Ab     | 67.24          | 502.2          | 908            | 700            | 0.35           | 55.8           | 0              | 0              | 0                         | 67.79 | 0.8  |
|                                    | Ab1    | 68.21          | 502.2          | 901            | 694            | 0.35           | 55.8           | 0.5            | 40             | 1100                      | 69.21 | 1.5  |
|                                    | Ab2    | 72.32          | 502.2          | 894            | 687            | 0.35           | 55.8           | 1              | 40             | 1100                      | 69.79 | -3.5 |
|                                    | Ab3    | 72.77          | 502.2          | 881            | 674            | 0.35           | 55.8           | 2              | 40             | 1100                      | 71.22 | -2.1 |
|                                    | B      | 36.9           | 395            | 908            | 780            | 0.35           | 0              | 0              | 0              | 0                         | 35.75 | -3.1 |
|                                    | B1     | 38.37          | 395            | 901            | 773            | 0.35           | 0              | 0.5            | 40             | 1100                      | 37.06 | -3.4 |
|                                    | B2     | 38.96          | 395            | 894            | 767            | 0.35           | 0              | 1              | 40             | 1100                      | 37.75 | -3.1 |
| B3                                 | 38.55  | 395            | 881            | 753            | 0.35           | 0              | 2              | 40             | 1100           | 39.07                     | 1.3   |      |
| Ba                                 | 39.83  | 375.2          | 908            | 780            | 0.35           | 19.8           | 0              | 0              | 0              | 39.67                     | -0.4  |      |

|     |       |       |     |     |      |      |     |    |      |       |      |
|-----|-------|-------|-----|-----|------|------|-----|----|------|-------|------|
| Ba1 | 41.09 | 375.2 | 901 | 773 | 0.35 | 19.8 | 0.5 | 40 | 1100 | 40.98 | -0.3 |
| Ba2 | 41.97 | 375.2 | 894 | 767 | 0.35 | 19.8 | 1   | 40 | 1100 | 41.68 | -0.7 |
| Ba3 | 42.13 | 375.2 | 881 | 753 | 0.35 | 19.8 | 2   | 40 | 1100 | 43.00 | 2.1  |
| Bb  | 42.48 | 355.5 | 908 | 780 | 0.35 | 39.5 | 0   | 0  | 0    | 43.58 | 2.6  |
| Bb1 | 44.89 | 355.5 | 901 | 773 | 0.35 | 39.5 | 0.5 | 40 | 1100 | 44.89 | 0.0  |
| Bb2 | 45.32 | 355.5 | 894 | 767 | 0.35 | 39.5 | 1   | 40 | 1100 | 45.58 | 0.6  |
| Bb3 | 45.76 | 355.5 | 881 | 753 | 0.35 | 39.5 | 2   | 40 | 1100 | 46.90 | 2.5  |

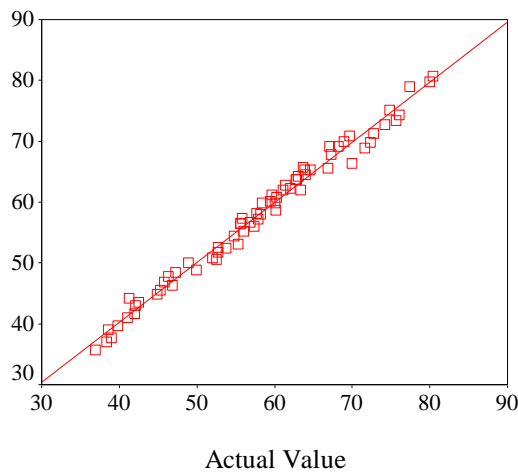


Figure 1 Actual and Predicted Compressive Strength

Table 3 validation of MLR model with Prashant et al [14] results

| S.No | X <sub>1</sub> | X <sub>2</sub> | X <sub>3</sub> | X <sub>4</sub> | X <sub>5</sub> | X <sub>6</sub> | X <sub>7</sub> | X <sub>8</sub>            | Actual Value | P.V   | P.D   |
|------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|---------------------------|--------------|-------|-------|
|      | Cement         | F.A            | C.A            | W/C            | Silica fume    | V <sub>f</sub> | Aspect ratio   | Tensile strength of fiber |              |       |       |
| 1    | 400            | 648            | 1152           | 0.42           | 32             | 0              | 60             | 1250                      | 44.88        | 48.94 | 9.05  |
| 2    | 400            | 648            | 1152           | 0.42           | 32             | 0.5            | 60             | 1250                      | 45.82        | 51.36 | 12.10 |
| 3    | 400            | 648            | 1152           | 0.42           | 32             | 1              | 60             | 1250                      | 46.32        | 53.78 | 16.11 |
| 4    | 400            | 648            | 1152           | 0.42           | 32             | 1.5            | 60             | 1250                      | 46.58        | 56.21 | 20.67 |

Conclusions

Based on the investigation, following observations can be drawn.

- It was observed that the prediction of compressive strength of fiber reinforced concrete containing silica fume using MLR model is reliable, as the values were quite accurate.
- Performance of MLR model was found to be satisfactory and this model can be easily adopted since the equation is explicit in nature containing multiple variables influencing the compressive strength of FRC.
- The applicability of the MLR model which was developed using the data of earlier researchers has been validated with the test data of another researcher and a good correlation was found.
- The correlation coefficient R<sup>2</sup> value indicates that the MLR model is significant and the predicted results were found to be not far away from the experimental results.

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